



# **Submersible Pumps With Grinder**







Sewage



Residential



Commercial

## PERFORMANCE RANGE

- Flow rate up to **66 GPM** (250 l/min) (15 m<sup>3</sup>/h)
- Head up to **98 feet** (30 m)

## **APPLICATION LIMITS**

- 32 feet (10 m) Maximum Immersion Depth (with a sufficiently long power cable)
- Maximum Liquid Temperature 140°F (+40°C)
- Suction Down Above Ground Level:
  - 3.3 in (85 mm) for TR 0.75-1.1
  - 3.7 in (95 mm) for TR 1.5-2.2
- Minimum Immersion Depth for Continuous Service:
  - 11.8 in (300 mm) for TR 0.75-1.1
  - 13.7 (350 mm) for TR 1.5-2.2

## **CONSTRUCTION AND SAFETY STANDARDS**

- 32 feet (10 m) long power cable
- External float switch and control box for single-phase versions

EN 60335-1 EN 60034-1 IEC 60335-1 IEC 60034-1 **CEI 61-150 CEI 2-3** 





## **CERTIFICATIONS**

Company with management system certified DNV ISO 9001: QUALITY

## **FEATURES AND BENEFITS**

- Heavy gauge cast iron
- Resistant to abrasion
- Long-lasting
- Stainless steel grinder

# **APPLICATIONS AND MARKETS**

- Sewage
- Residential
- Commercial

# **PATENTS - TRADE MARKS - MODELS**

- Patent No. EP2313658
- Patent No. IT0001428923
- Registered EU Design No. 002501486-0002 (TR 0.75, TR 1.1)
- TRITUS® Registered trade mark No. 013017181

# **OPTIONS AVAILABLE ON REQUEST**

- Single-phase pumps without float switch
- Other voltages

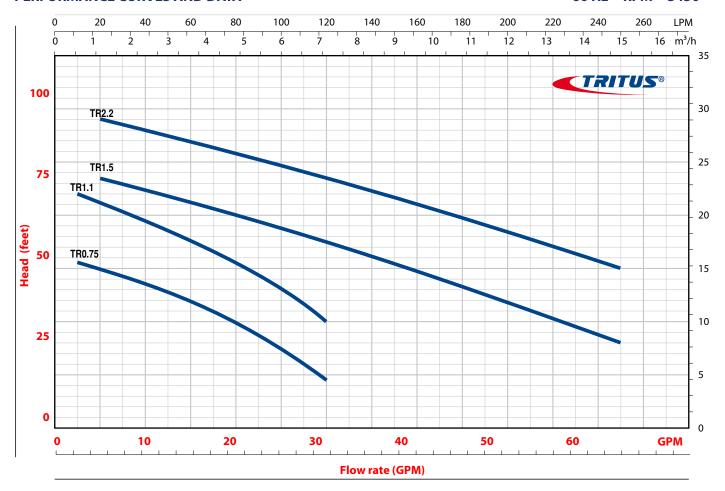
## **GUARANTEE**

2 YEARS subject to terms and conditions



# **PERFORMANCE CURVES AND DATA**

## 60 Hz RPM = 3450



MODEL	NUMBER	мото	R SIZE	LPM	0	10	20	40	60	80	100	120	150	180	210	250
Single-phase	Three-phase	kW	HP	GPM	0	2.6	5.3	10.6	15.8	21.1	26.4	31.7	39.6	47.5	55.5	66.0
TRm 0.75	TR 0.75	0.75	1.00		54.1	50.8	49.2	44.3	38.7	32.8	24.6	14.7				
TRm 1.1	TR 1.1	1.10	1.50	HEAD	75.5	72.2	68.9	63.9	57.4	50.8	42.6	32.8				
TRm 1.5	TR 1.5	1.50	2.00	(feet)	80.4	-	77.1	72.2	69.5	65.6	61.7	57.4	50.8	44.3	36.7	26.2
-	TR 2.2	2.20	3.00		98.4	_	95.1	91.8	88.6	84.6	80.4	77.1	71.2	64.9	58.4	49.2

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

# **TRITUS 0.75 - 1.1**



## NO. COMPONENT CONSTRUCTION CHARACTERISTICS

1 PUMP BODY Cast iron with an Epoxy Electro Coating treatment, with threaded port in compliance with ISO 22	228/1
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# **2 IMPELLER** Technopolymer open type

## **3 GRINDER** Tempered AISI 440C stainless steel

#### 4 MOTOR SHAFT Stainless steel AISI 431

## 5 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment

## 6 SHAFT WITH DOUBLE MECHANICAL SEAL SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position				
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
MC1 14D SIC	Ø 0 5 in	Motor side	Silicon carbide	Graphite	NBR	
MG1-14D SIC	<b>Ø 0.5</b> in	Pump side	Silicon carbide	Silicon carbide	NRR	

# 7 BEARINGS 6203 ZZ-C3E / 6203 ZZ-C3E

#### 8 ELECTRIC MOTOR

TRm: single-phase 230 V - 60 Hz

with thermal overload protector incorporated into the winding

TR: three-phase 440 V - 60 Hz

Insulation: class FProtection: IP X8

### 9 POWER CABLE

"H07 RN-F" type Standard length 32 feet (10 m)

# 10 FLOAT SWITCH

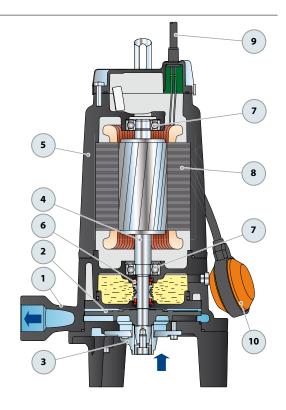
(only for single-phase versions)

# 11 CONTROL BOX

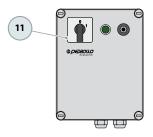
(only for single-phase versions)

With manual overload cut-out and with capacitors for starting and operating.

Pump Single-phase (230 V)	Capacitance of the operating capacitor	Capacitance of the starting capacitor	
TRm 0.75			
TRm 1.1	<b>25</b> μF - 450 VL	<b>80</b> μF - 450 VL	



# Standard features

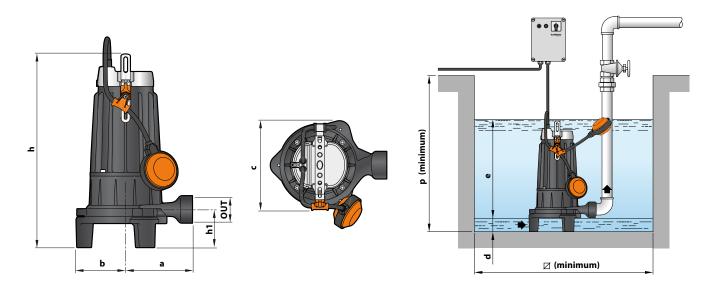


Control box (only for single-phase versions)



# **DIMENSIONS AND WEIGHT**

# **Standard installation** (for single-phase version)



MODEL	NUMBER	PORT		DIMENSIONS (inches)							Lbs *		
Single-phase	Three-phase	OUT	a	b	С	h	h1	d	e	р	Ø	1-PH	3-PH
TRm 0.75	TR 0.75			0.39	7.3	15.9	3.1	2.2	variable	19.7	19.7	52.9	48.5
TRm 1.1	TR 1.1	11/4"	5.5					3.3				56.6	50.7

(\* weight of pump without control box)

# **ABSORPTION**

MODEL	VOLTAGE
Single-phase	230 V
TRm 0.75	<b>5.5</b> A
TRm 1.1	<b>7.4</b> A

MODEL	VOLTAGE					
Three-phase	230 V 440 V					
TR 0.75	<b>4.7</b> A	<b>2.7</b> A				
TR 1.1	<b>5.9</b> A	<b>3.4</b> A				

# **TRITUS 1.5 – 2.2**



## NO. COMPONENT CONSTRUCTION CHARACTERISTICS

1	PUMP BODY	Cast iron with an Epoxy Electro Coating treatment, with threaded port in compliance with ISO 228/1

2 IMPELLER Precision cast stainless steel AISI 304 open type

**3 GRINDER** Tempered AISI 440C stainless steel

4 MOTOR SHAFT Stainless steel AISI 431

5 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment

## 6 SHAFT WITH DOUBLE MECHANICAL SEAL SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position				
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
STA-20	Ø 0.8 in	Motor side	Graphite	Graphite	NBR	
STA-19	<b>Ø 0.7</b> in	Pump side	Silicon carbide	Silicon carbide	NBR	

#### 7 BEARINGS 3304 B-ZZ-C3 / 6304 ZZ-C3

#### 8 ELECTRIC MOTOR

**TRm**: single-phase 230 V - 60 Hz

with thermal overload protector incorporated into the winding

TR: three-phase 440 V - 60 Hz

with thermal overload protector incorporated into the

winding to be connected to the control box

- Insulation: class F

- Protection: IP X8

# 9 POWER CABLE

"H07 RN-F" type Standard length 32 feet (10 m)

## 10 FLOAT SWITCH

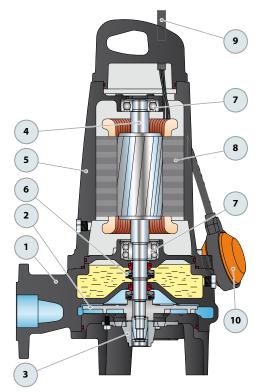
(only for single-phase versions)

## 11 CONTROL BOX

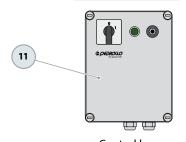
(only for single-phase versions)

With manual overload cut-out and with capacitors for starting and operating.

Pump Single-phase (230 V)	Capacitance of the operating capacitor	Capacitance of the starting capacitor	
TRm 1.5	<b>50</b> μF - 450 VL	<b>80</b> μF - 450 VL	





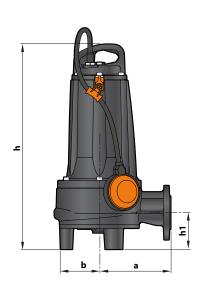


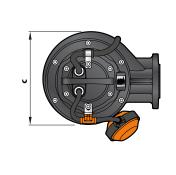
Control box (only for single-phase versions)

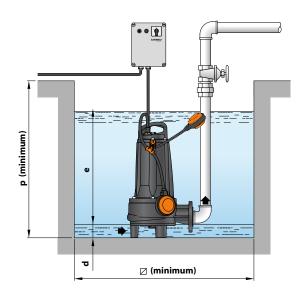


# **DIMENSIONS AND WEIGHT**

# **Standard installation** (for single-phase version)



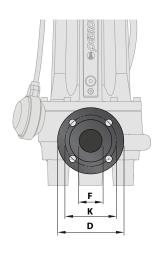




MODEL	NUMBER		DIMENSIONS (inches)							L	Lbs	
Single-phase	Three-phase	a	b	С	h	h1	d	e	р		1-PH	3-PH
TRm 1.5	TR 1.5						3.7	variable	31.5	31.5	100.3	92.6
-	TR 2.2	6.7	4.3	8.7	19.3	3.4					_	97.0

# **FLANGED PORTS**

МО	FLANGE	F	K	D	HOLES		
Single-phase	Three-phase	DN		in	in	N.	Ø (in)
TRm 1.5	TR 1.5	40	1½"	2.0	5.1	4	0.55
-	TR 2.2	(PN6)		3.9			0.55



# **ABSORPTION**

MODEL	VOLTAGE
Single-phase	230 V
TRm 1.5	<b>11.0</b> A

MODEL	VOL	<b>TAGE</b>
Three-phase	230 V	440 V
TR 1.5	<b>7.8</b> A	<b>4.5</b> A
TR 2.2	<b>11.3</b> A	<b>6.5</b> A

# **SEWAGE LIFTING SYSTEM TRITUS**









# A) HORIZONTAL DELIVERY VERSION WITH 3/4" GUIDE TUBES

For <b>TR 0.75, TR 1.1</b>	Cod. ASSPTRITUS11	DN <b>2"</b>
For <b>TR 1.5, TR 2.2</b>	Cod. ASSPTRITUS22	DN <b>2</b> "

## Kit consisting of:

- footing connection
- slide guide
  (with ring nut and seal for TR 0.75, TR 1.1, with screws and seal for TR 1.5 and TR 2.2)
- support for the guide tubes

# B) VERTICAL DELIVERY VERSION WITH 3/4" GUIDE TUBES

For <b>TR 0.75, TR 1.1</b>	Cod. ASSPTRITUS11V	DN <b>2½"</b>
For <b>TR 1.5, TR 2.2</b>	Cod. ASSPTRITUS22V	DN <b>2½"</b>

## Kit consisting of:

- footing connection complete with counterflange
- slide guide
  (with ring nut and seal for TR 0.75, TR 1.1, with screws and seal for TR 1.5 and TR 2.2)
- support for the guide tubes

## • INTERMEDIATE SUPPORT (To be ordered separately

Cod. 859SV340INTFA For Ø ¾" guide tubes



In order to ensure stability, insert one intermediate support every two metres of guide tube

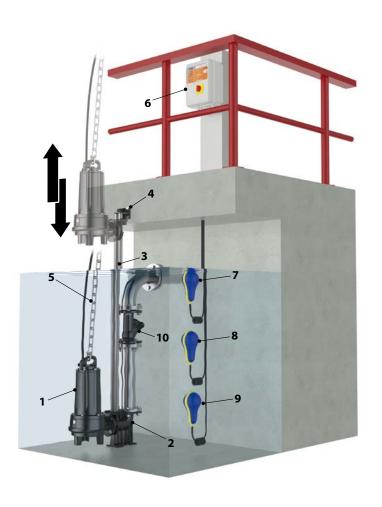
# **GUIDE TUBES** (AISI 304 stainless steel)

Cod. 54SARTG005 Ø <b>3</b> 4 <b>"</b>		Ø ¾"
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Maximum length of the tube plank: 20 feet (6 m)

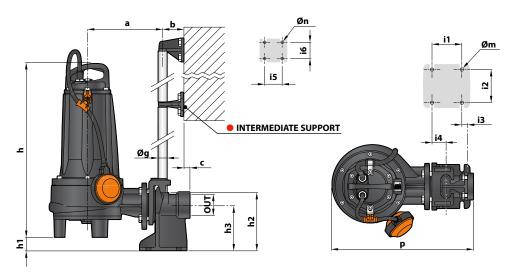
# **STANDARD INSTALLATION**

- 1. Pump
- 2. Footing connection
- 3. Guide tubes
- 4. Support for the guide tubes
- 5. Lifting chain
- 6. Control box
- 7. Alarm float switch
- 8. Starting float switch
- 9. Stop float switch
- 10. Non-return valve



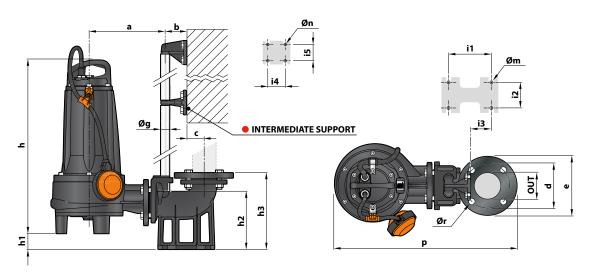


# **DIMENSIONS (Horizontal Delivery Version)**



MODEL	PORT							D	IMENS											
Single-phase	Three-phase	OUT	а	b	c	р	h	h1	h2	h3	i1	i2	i3	i4	i5	i6	Øg	Øm	Øn	
TRm 0.75	TR 0.75	2"	8.3	2.4	0.7	15.4	15.9	1.9	6.5	5.1	3.3	3.7	1.6	0.6	1.9	1.8	3/4"	0.4	0.4	
TRm 1.1	TR 1.1		0.3	2.4	0.7	13.4	13.9	1.9	0.5	5.1	3.3	3./	1.0	0.0	1.9	1.0	74	0.4	0.4	
TRm 1.5	TR 1.5	2"					150	10.2			- 4					1.0		2/11		
-	TR 2.2		8.5	2.4	0.7	15.8	19.3	1.6	6.5	5.1	3.3	3.7	1.6	0.6	1.9	48	3/4"	0.4	0.4	

# **DIMENSIONS (Vertical delivery version)**



MODEL	DIMENSIONS (inches)																										
Single-phase	Three-phase	OUT	а	b	c	d	e	р	h	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn	Ør						
TRm 0.75	TR 0.75	2½"	2½"	7.9	2.4	2.0	4.9	6.5	19.7	15.9	1.8	6.4	8.5	4.7	2.8	2.4	1.9	1.8	3/4"	0.5	0.4	0.7					
TRm 1.1	TR 1.1			<b>2</b> 72	<b>2</b> 72	<b>2</b> 72	<b>2</b> 72	272	272	272	7.9	2.4	2.0	4.9	0.5	19.7	13.9	1.0	0.4	6.5	4.7	2.0	2.4	1.9	1.0	74	0.5
TRm 1.5	TR 1.5	2½"	2½"	2½"	2½"	2½"	2½"		2.4	2.0	4.0		20.2	10.3	4.5		0.5	4 -	2.0	2.4	1.0	1.0	2/11				
-	TR 2.2							8.3	2.4	2.0	4.9	6.5	20.3	19.3	1.5	6.4	8.5	4.7	2.8	2.4	1.9	1.8	3/4"	0.5	0.4	0.7	